

U-ANCHOR INSTALLATION

U2000 With Ring-TPO, KEE, TPA, KEE Roof Membranes

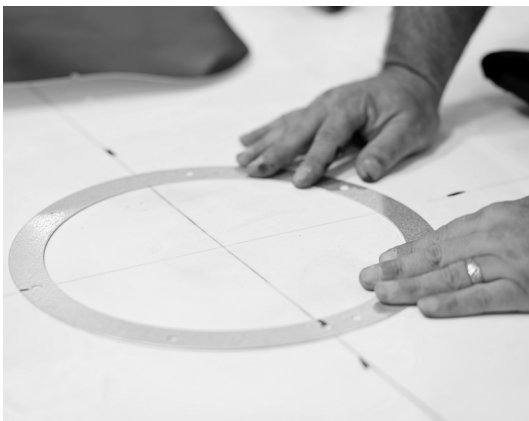
The following instructions are meant to be utilized by an experienced and professional roofing contractor using the proper equipment, techniques, and safety protocols – not just the average handyman. Each installation should always follow the specified roofing manufacturer's written specification.



STEP 1

Align the U-Anchor according to the engineered design. Most designs are transferred to the roof surface with chalk lines. Trace the perimeter of the U-Anchor.

**Avoid using Permanent chalk - such as red chalk.*



STEP 2

Center the membrane attachment ring to the marked area.

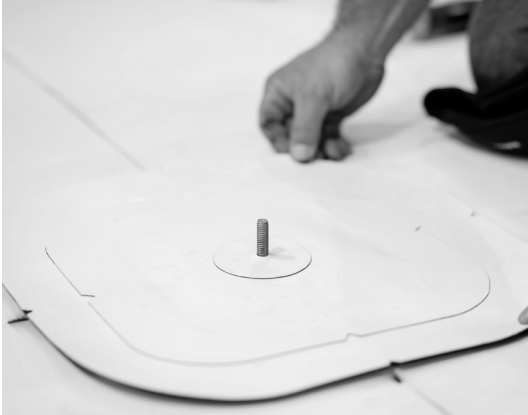


STEP 3

Using the correct type of fastener, specified by your design professional, install 7 fasteners.



ANCHOR PRODUCTS™



STEP 4

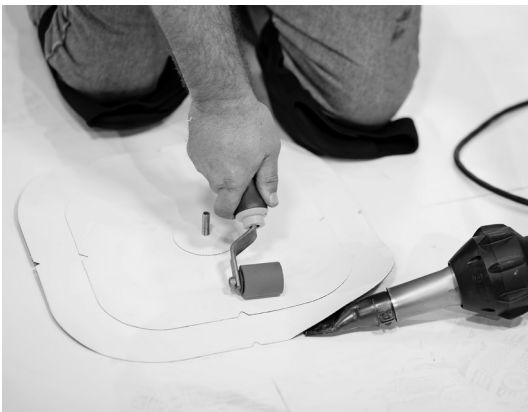
Realign the U-Anchor to the marked area.

Clean the roof surface with the manufacturer's recommended cleaner.



STEP 5

Then using the manufacturer's written specifications, hot air weld the inside perimeter edge of the cover membrane using a 2-inch roller to achieve a minimum 2-inch weld around the perimeter.



STEP 6

Then using the manufacturer's written specifications, hot air weld the outside perimeter edge of the cover membrane using a 2-inch roller to achieve a minimum 2-inch weld around the perimeter.

Probe the seam to make sure the membrane is welded properly.
If required, apply seam sealant in accordance with the roofing manufacturer's specifications.